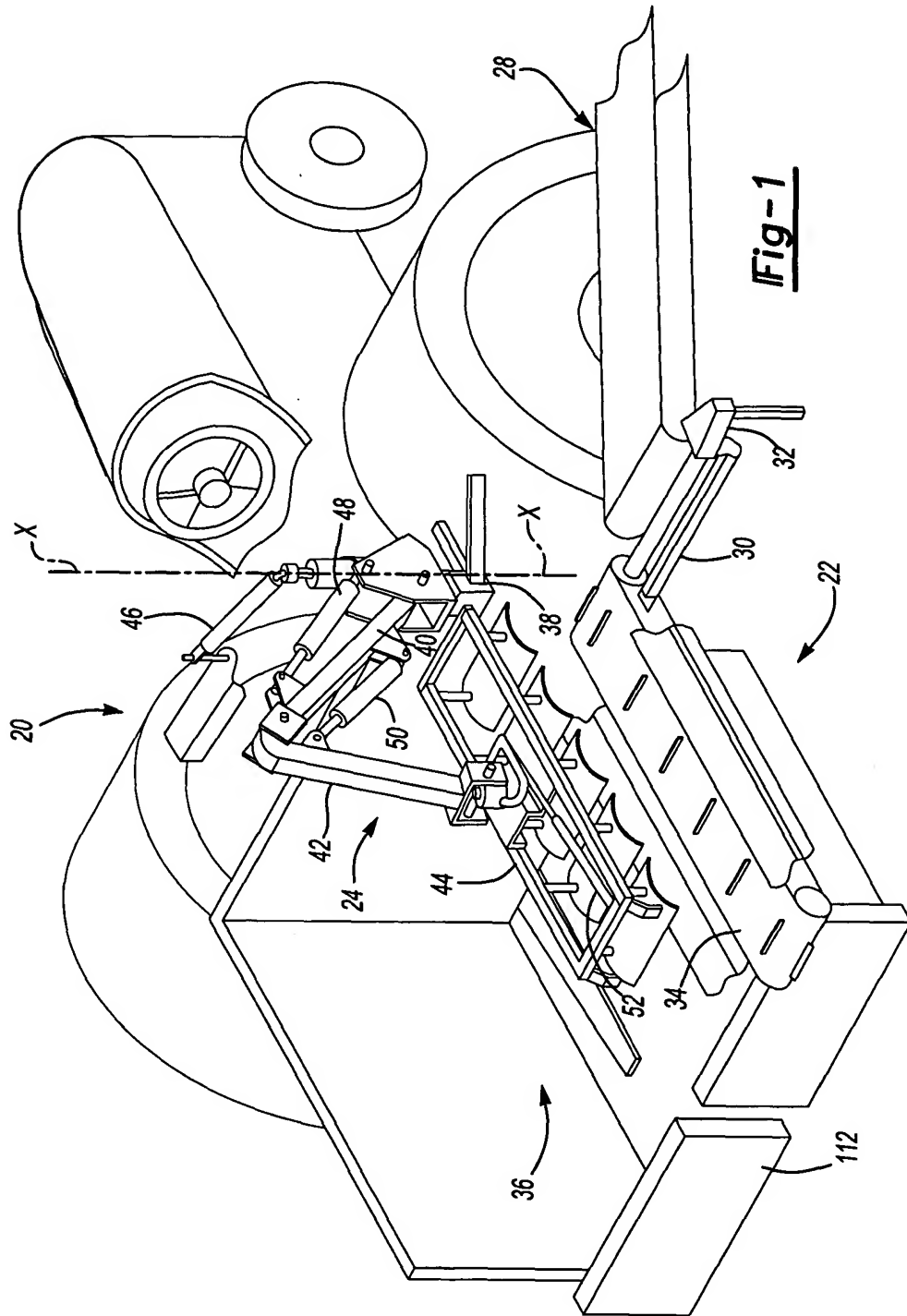


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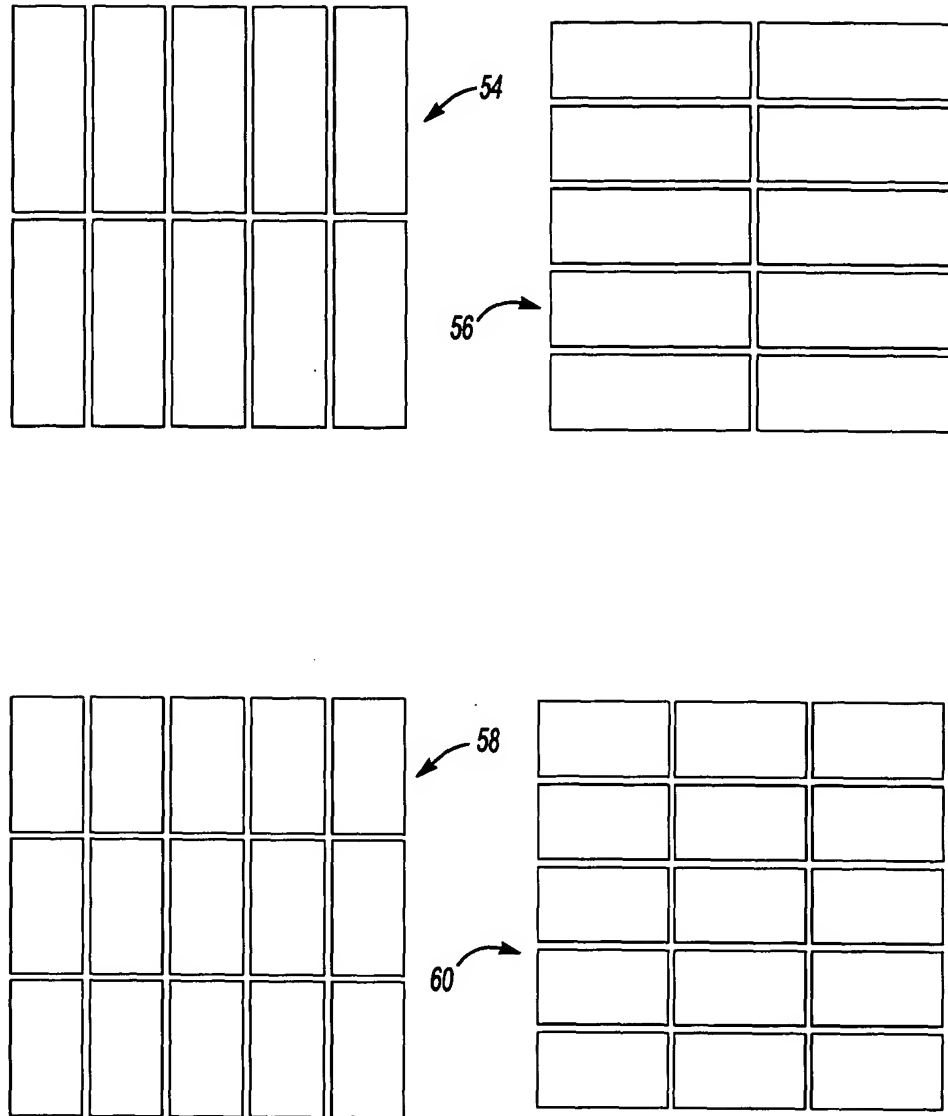


Fig-2

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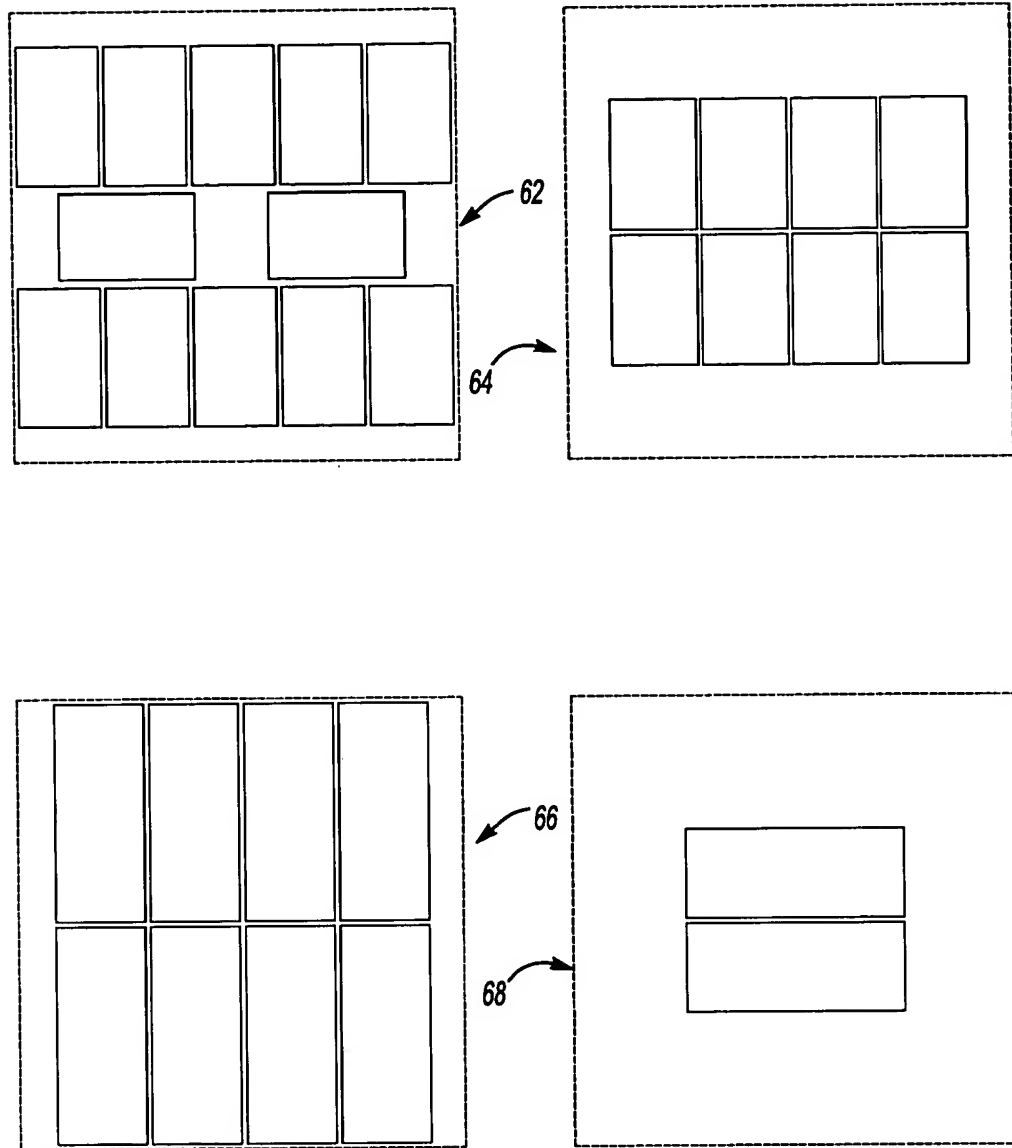
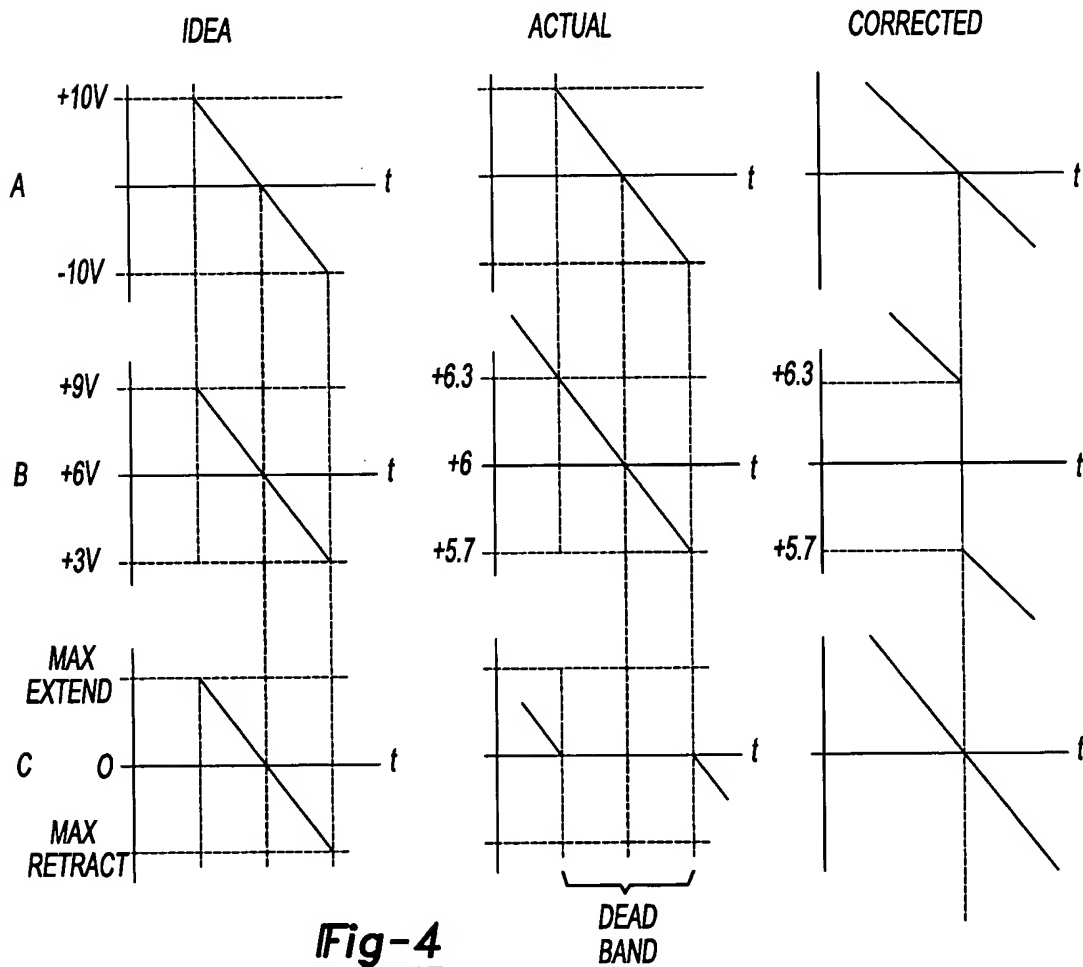
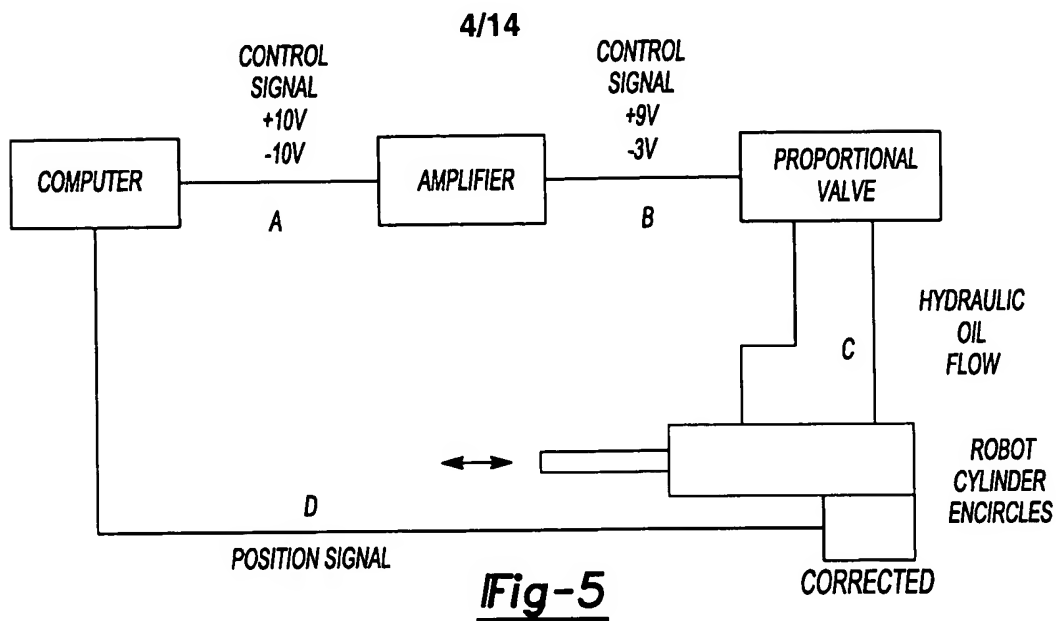


Fig-3



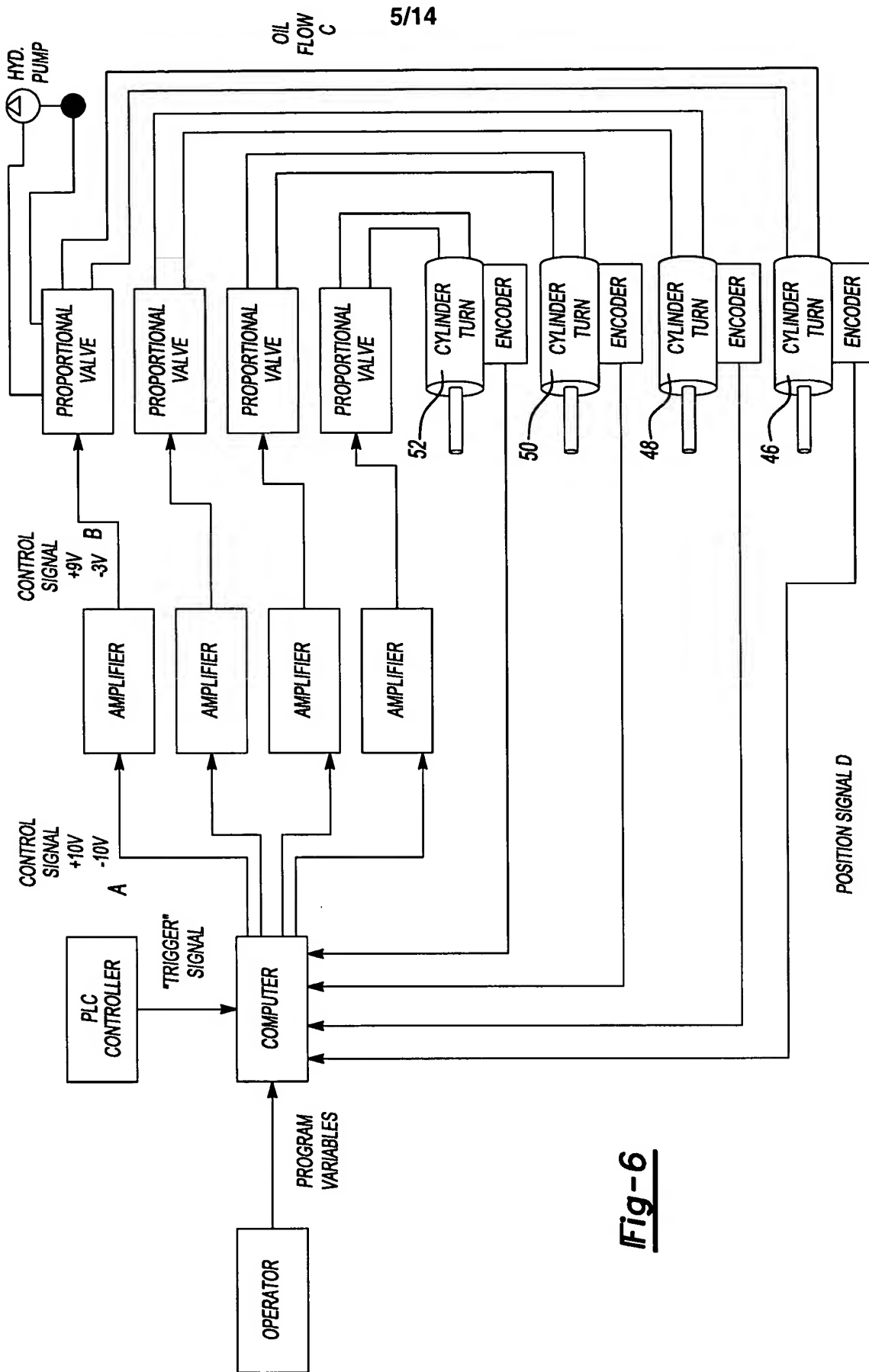
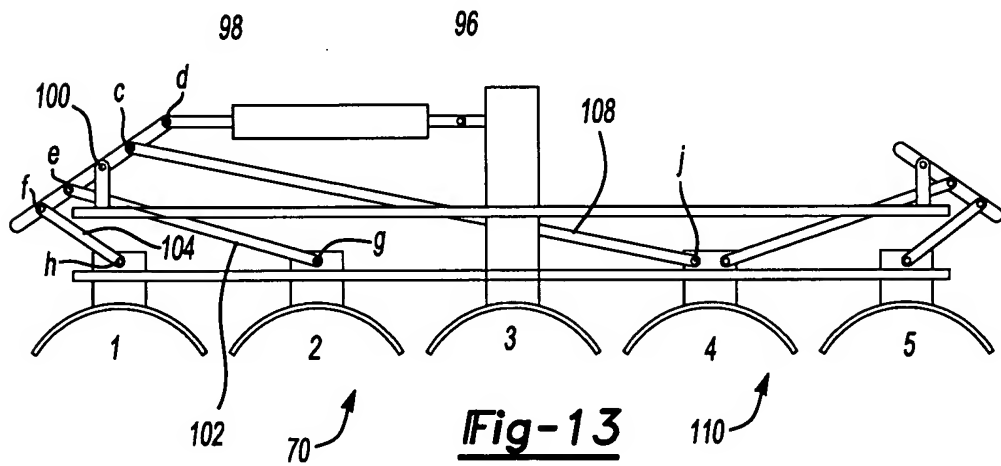
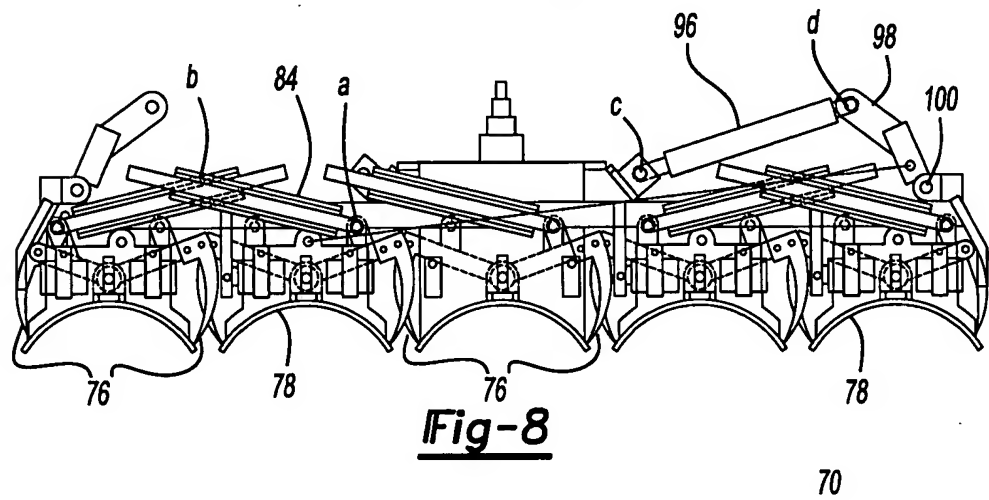
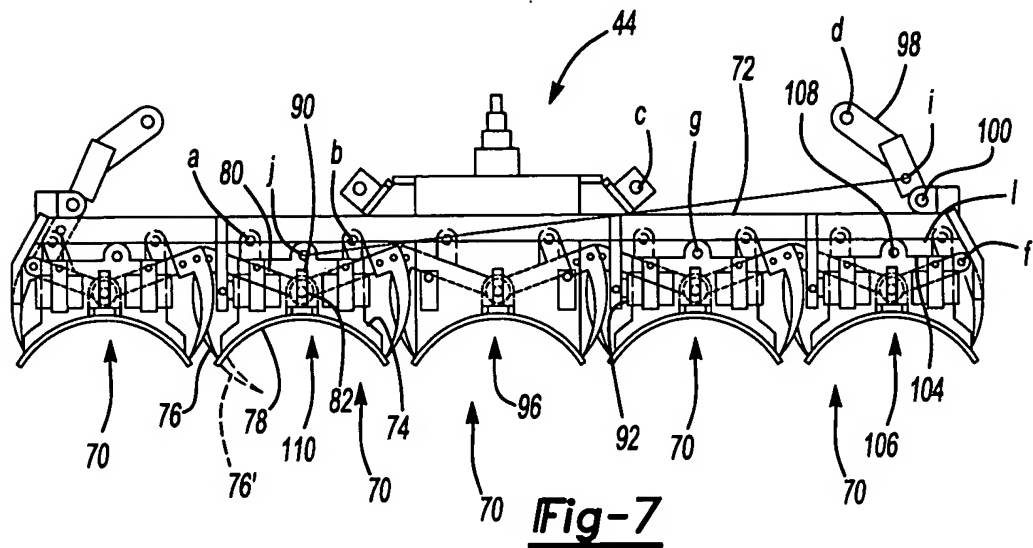


Fig-6

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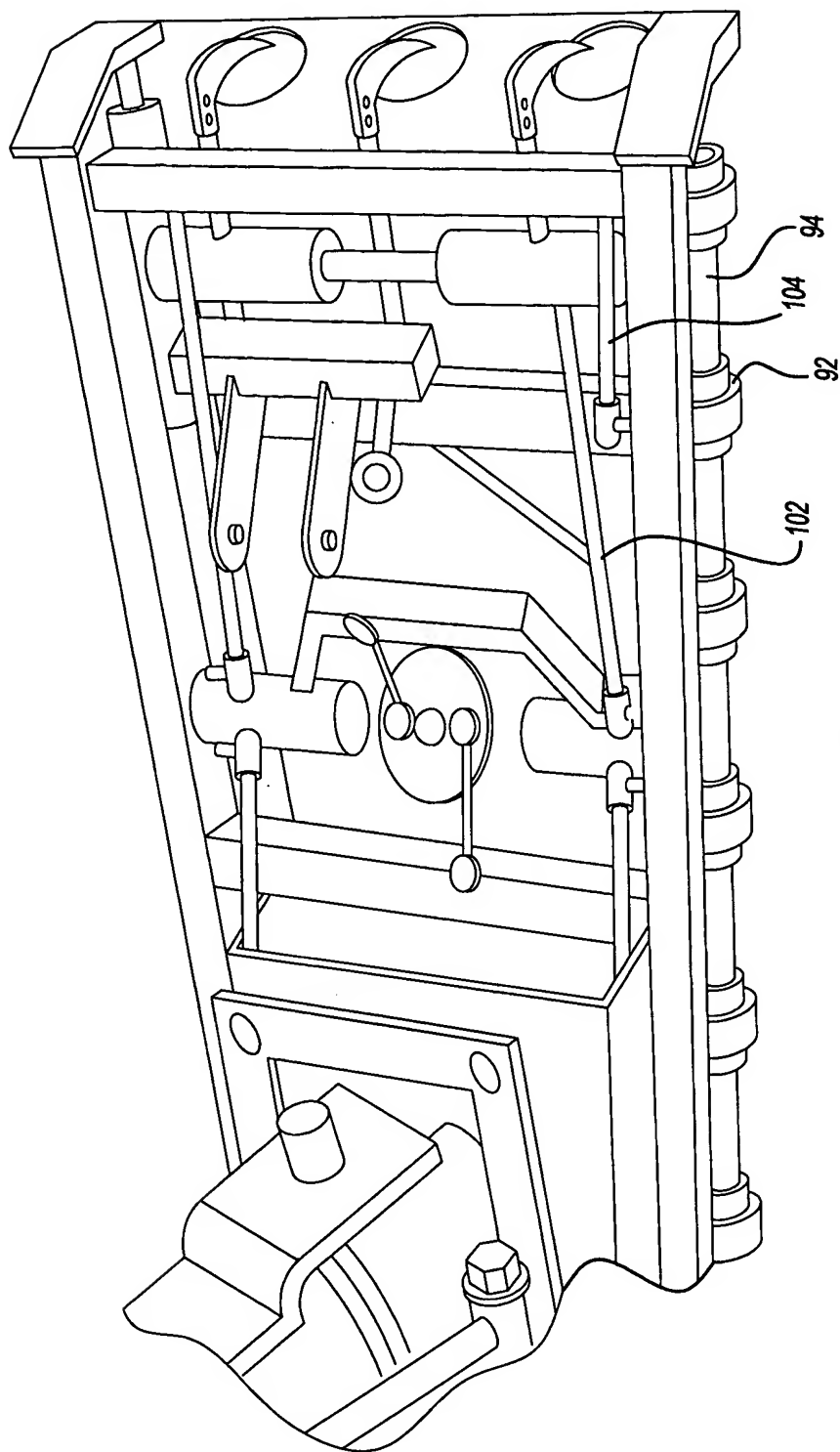
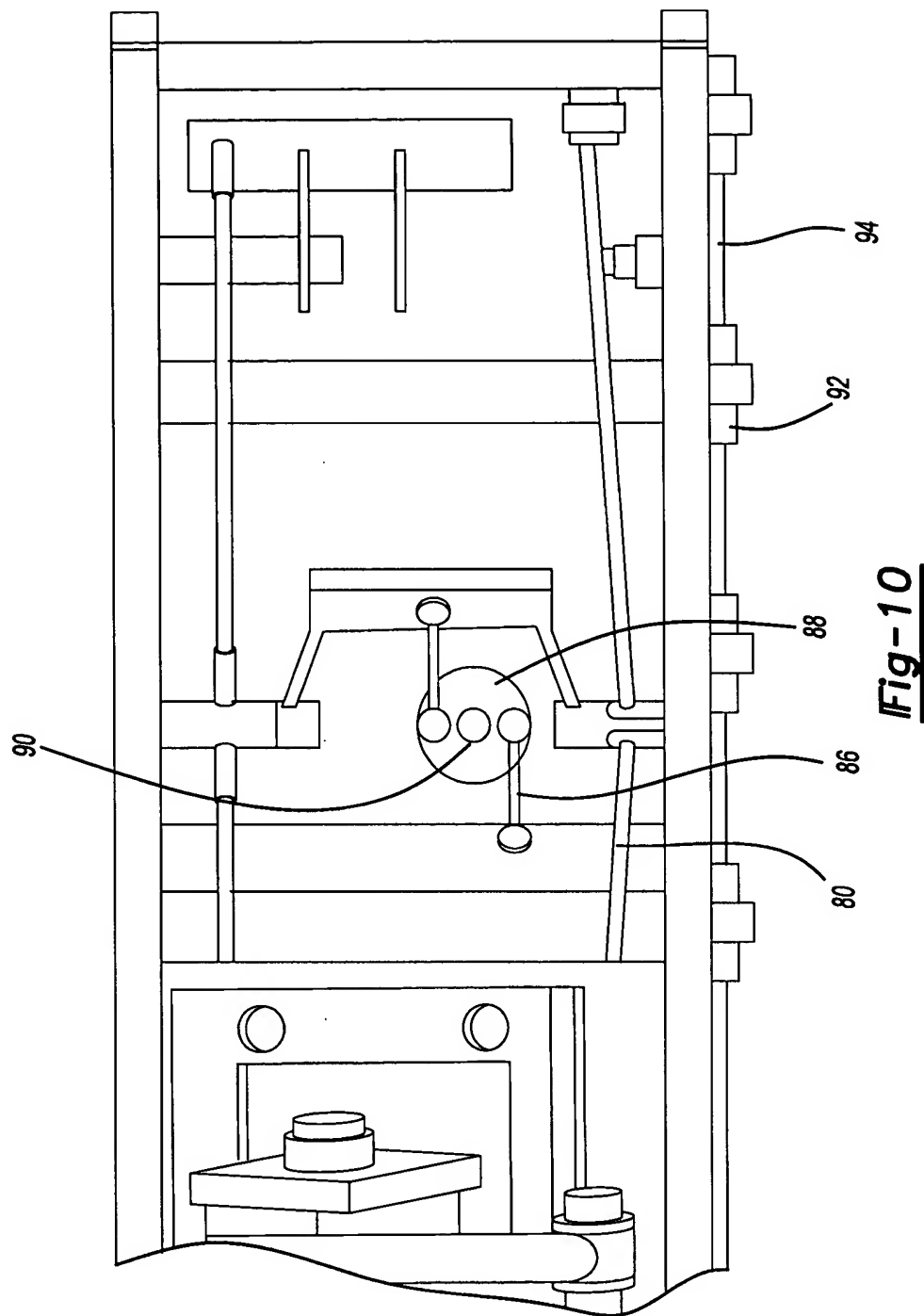


Fig-9

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Fig-11

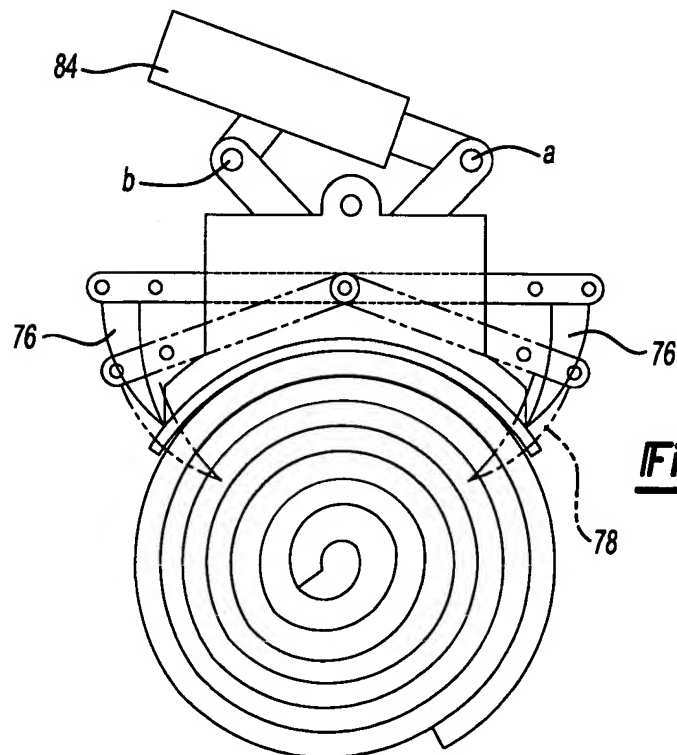
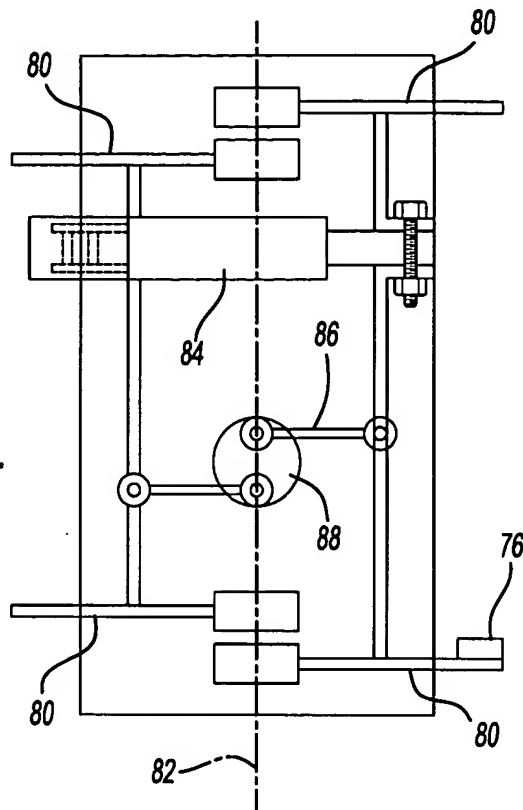
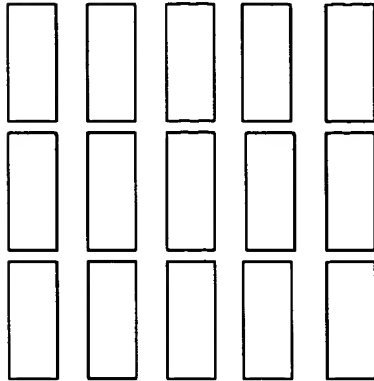


Fig-12

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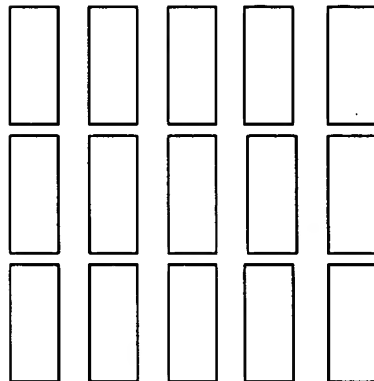
80 ROLLS PER PALLET



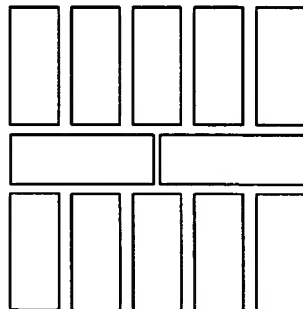
1ST LAYER 15 ROLLS



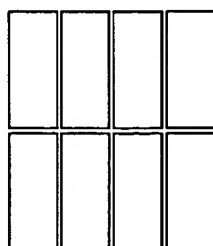
2ND LAYER 15 ROLLS



3RD LAYER 15 ROLLS



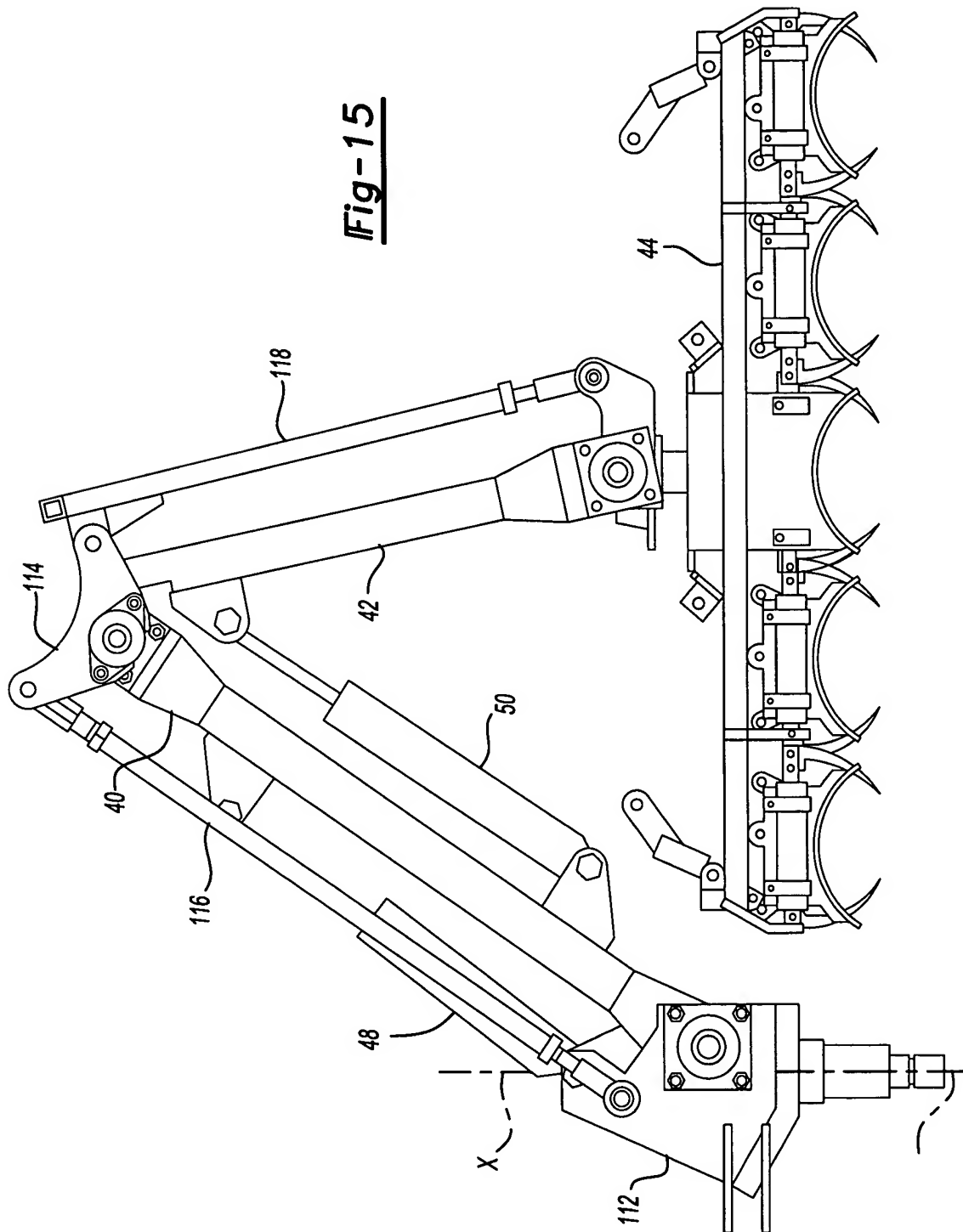
4TH LAYER 12 ROLLS



5TH LAYER 8 ROLLS
80 TOTAL

Fig-14

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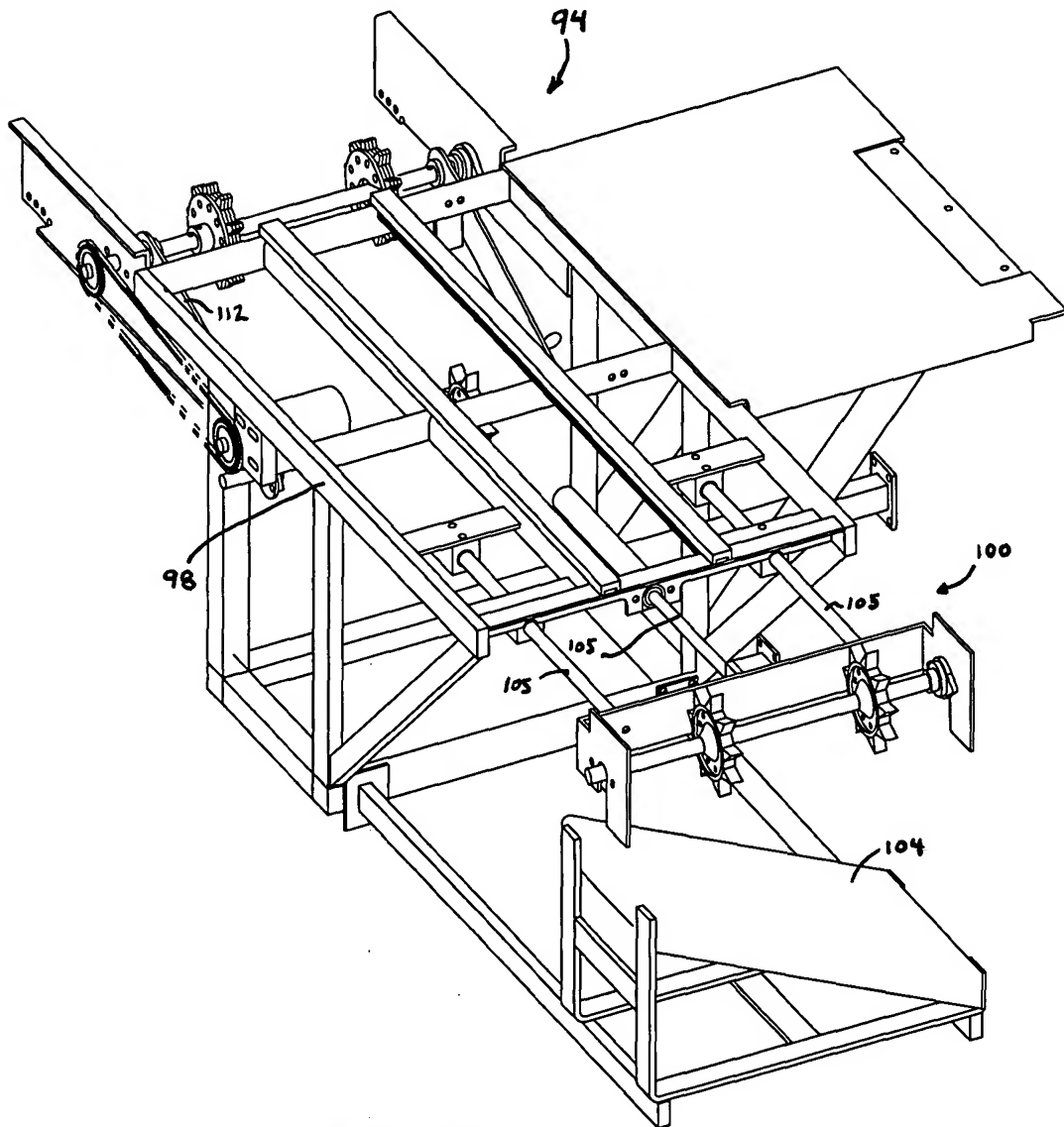


Fig-16

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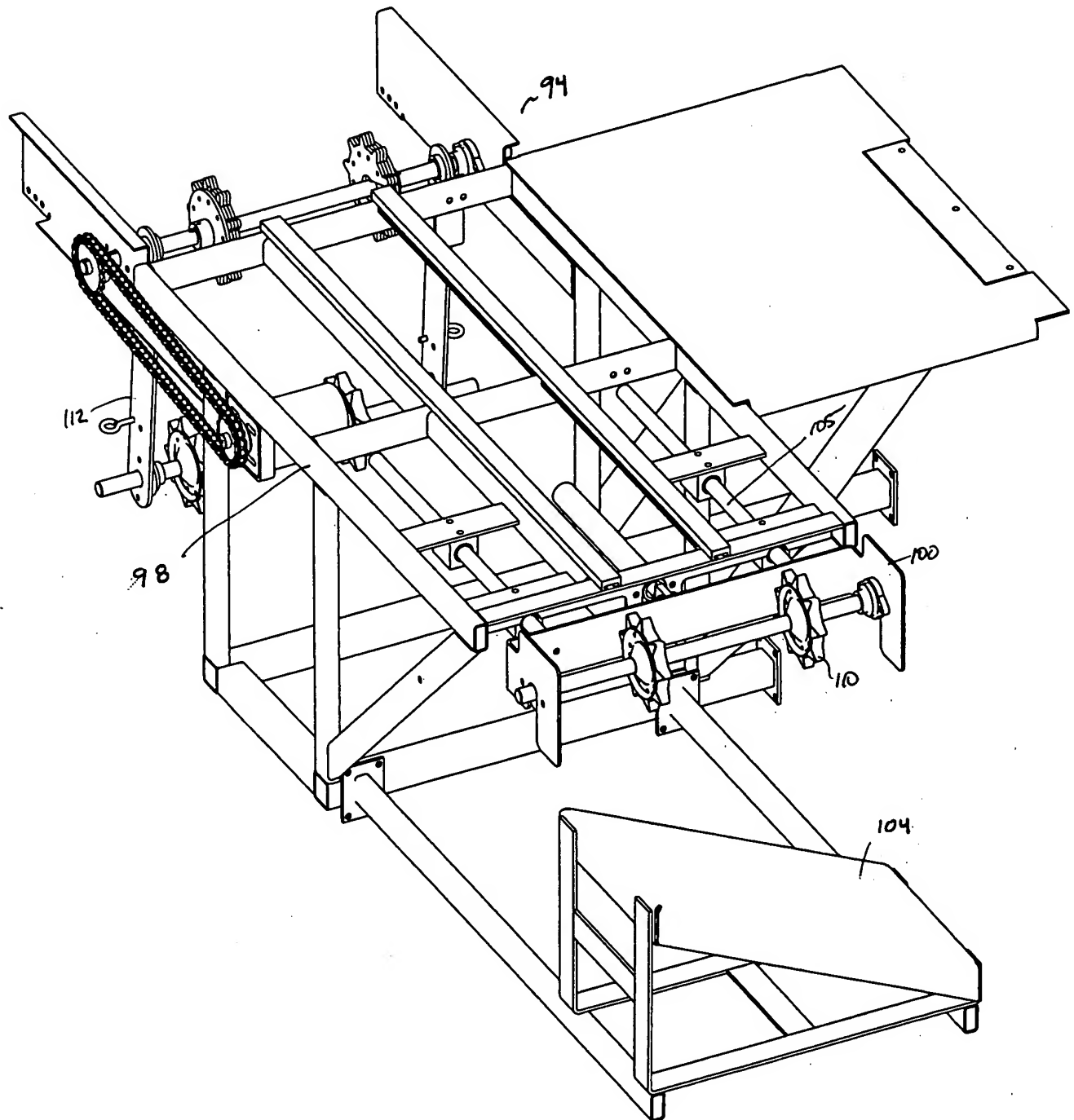


Figure 17

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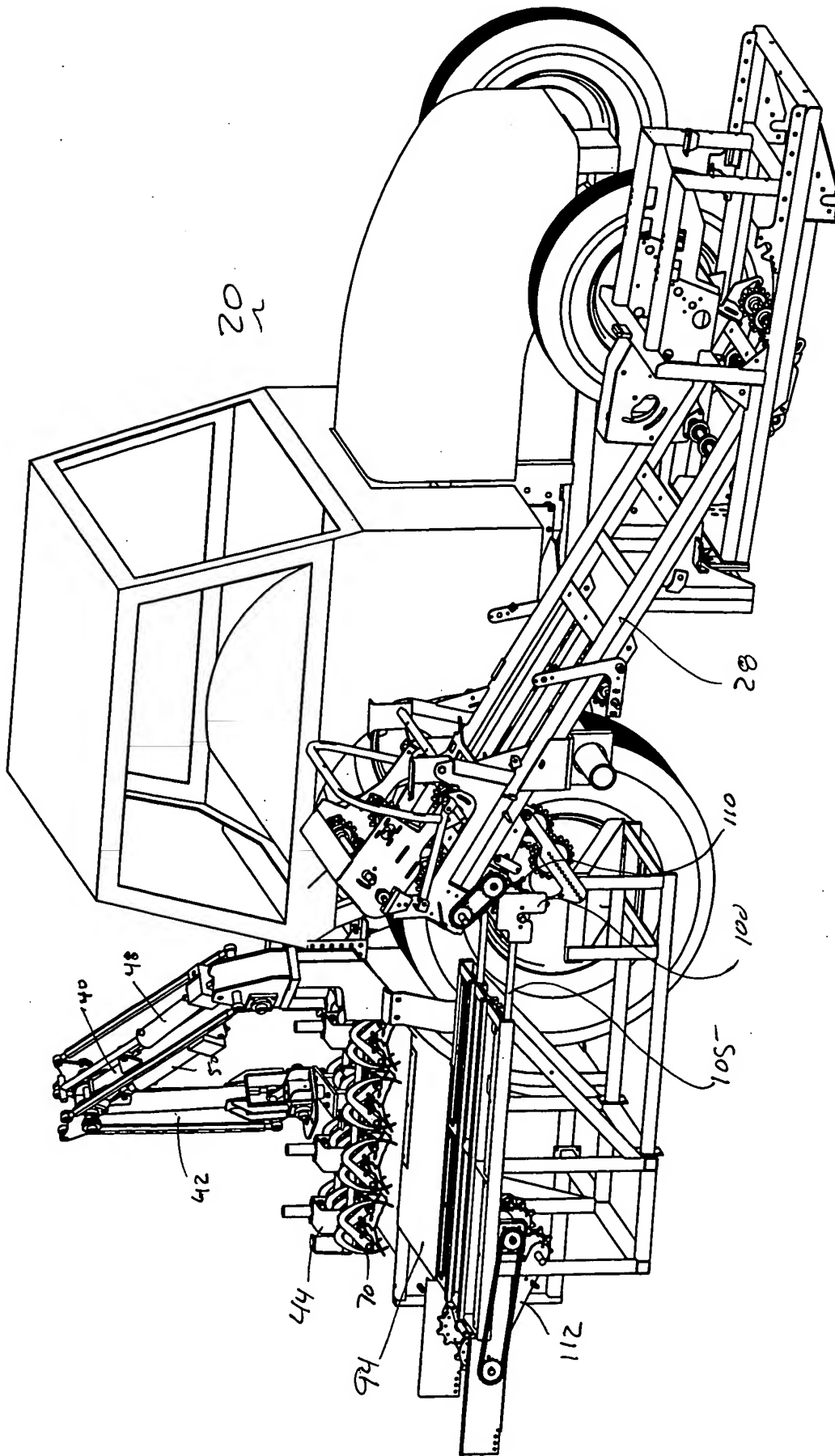


Figure 18